

## APPLICATION PROCEDURE FOR USING **ALUMINIUM** MARKING COMPOUND WITH SUPERMARK LABELS

### PREPARATION

- *The Aluminium compound cannot mark any aluminium or alloy surface which has been coated with paint or lacquer.*
- Ensure the aluminium surface is clean and 'bare' (i.e. does not have any lacquer coating on it). The effect will be best on a smooth surface.
- Please note that although the Aluminium Marking Compound itself is red in colour, it leaves a 'neutral' white mark.

### USING WITH SUPERMARK LABELS

- Remove backing paper from label and apply label to surface.
- Rub down firmly with backing paper - especially around dot-matrix holes - to ensure there are no air bubbles and the label is firmly stuck to the surface.
- Apply a little compound to the white plastic spreader provided.
- Spread the compound into the dot-matrix holes, ensuring each is completely filled with the red compound.
- Aluminium marking takes approx 6-8 minutes. The spreader should be used approx every 2 minutes to spread the compound into the holes.
- After 6-8 minutes, dab away any excess compound with a damp cloth and then remove the protective overlay, by carefully lifting from the top (from the left on small labels) where it is coloured red. Take care not to damage the label when lifting the overlay.
- Wipe over the label surface with a clean damp cloth to remove any remaining compound.

### IMPORTANT NOTES

- Do not allow children to use the marking compounds.
- Keep the compound in a cool place and preferably in a locked cupboard.
- After use, stencils/label overlays and compounds should be disposed of carefully.
- **DO NOT EAT, DRINK OR SMOKE WHEN USING ANY COMPOUND.**
- **Protect eyes and hands when using Marking Compounds.**
- **If the Compound comes into contact with skin, it should be washed off with soap and warm water or an alcohol swab as soon as possible.**
- **If the Compound comes into contact with eyes do NOT rub. Rinse immediately with plenty of water and obtain medical attention, showing Compound container to medical staff.**
- **If Compound is swallowed, do NOT induce vomiting. – Drink water and seek medical advice immediately, showing Compound container to medical staff.**

Each tube of Marking Compound contains sufficient to mark approx 20 stencils – we provide more than sufficient to complete your marking as per the stencils ordered. The compound has a shelf life of at least 6 months when kept in a cool, dark place, with the top firmly closed.

Have you read the detailed instructions above? If followed carefully, you will have a successful marking each time. Remember that the mark is permanent, so any mistake cannot be altered.