

## APPLICATION INSTRUCTIONS FOR USING **ALUMINIUM** MARKING COMPOUND WITH **SELECTAMARK STENCILS**

### **PREPARATION**

- Ensure the aluminium surface is clean and 'bare' (i.e. does not have any lacquer coating on it). The effect will be best on a smooth surface.
- Peel off wide strip of backing paper from stencil (leave narrow strip to facilitate removal of stencil from item after marking).
- Apply stencil to item, rubbing down firmly with backing paper - especially around dot-matrix holes - to ensure there are no air bubbles and the stencil is firmly stuck to the surface.

*Please note that although the Aluminium Marking Compound itself is red in colour, it leaves a 'neutral' white mark.*

### **PROCEDURES FOR MARKING ALUMINIUM ITEMS**

- Compound will be effective only on smooth, clean and uncoated aluminium surfaces
- Apply a little compound to the white plastic spreader provided.
- Spread the compound into the dot-matrix holes, ensuring each is completely filled with the red compound.
- Aluminium marking takes approx 6-8 minutes. The spreader should be used approx every 2 minutes to spread the compound into the holes.
- After 6-8 minutes, dab away any excess compound with a damp cloth and remove the stencil.
- Wipe over the aluminium surface with a clean damp cloth to remove any remaining compound.
- Although the compound is red in colour, the resultant mark on aluminium will be white.

*The Aluminium compound cannot mark any aluminium or alloy surface which has been coated with paint or lacquer.*

Each tube of Marking Compound contains sufficient to mark approx 20 stencils – we provide more than sufficient to complete your marking as per the stencils ordered. The compound has a shelf life of at least 6 months when kept in a cool, dark place.

Have you read the detailed instructions above? If followed carefully, you will have a successful marking each time. Remember that the mark is permanent, so any mistake cannot be altered.

### **IMPORTANT NOTES**

- Do not allow children to use the marking compounds.
- Keep the tubes of compound in a cool place and preferably in a locked cupboard.
- After use, stencils and compounds should be disposed of carefully.
- **DO NOT EAT, DRINK OR SMOKE WHEN USING ANY COMPOUND.**
- Protect eyes and hands when using Marking Compounds.
- If the Compound comes into contact with skin, it should be washed off with soap and warm water or an alcohol swab as soon as possible.
- If the Compound comes into contact with eyes do NOT rub. Rinse immediately with plenty of water and obtain medical attention, showing Compound container to medical staff.
- If Compound is swallowed, seek medical advice immediately, showing Compound container to medical staff.